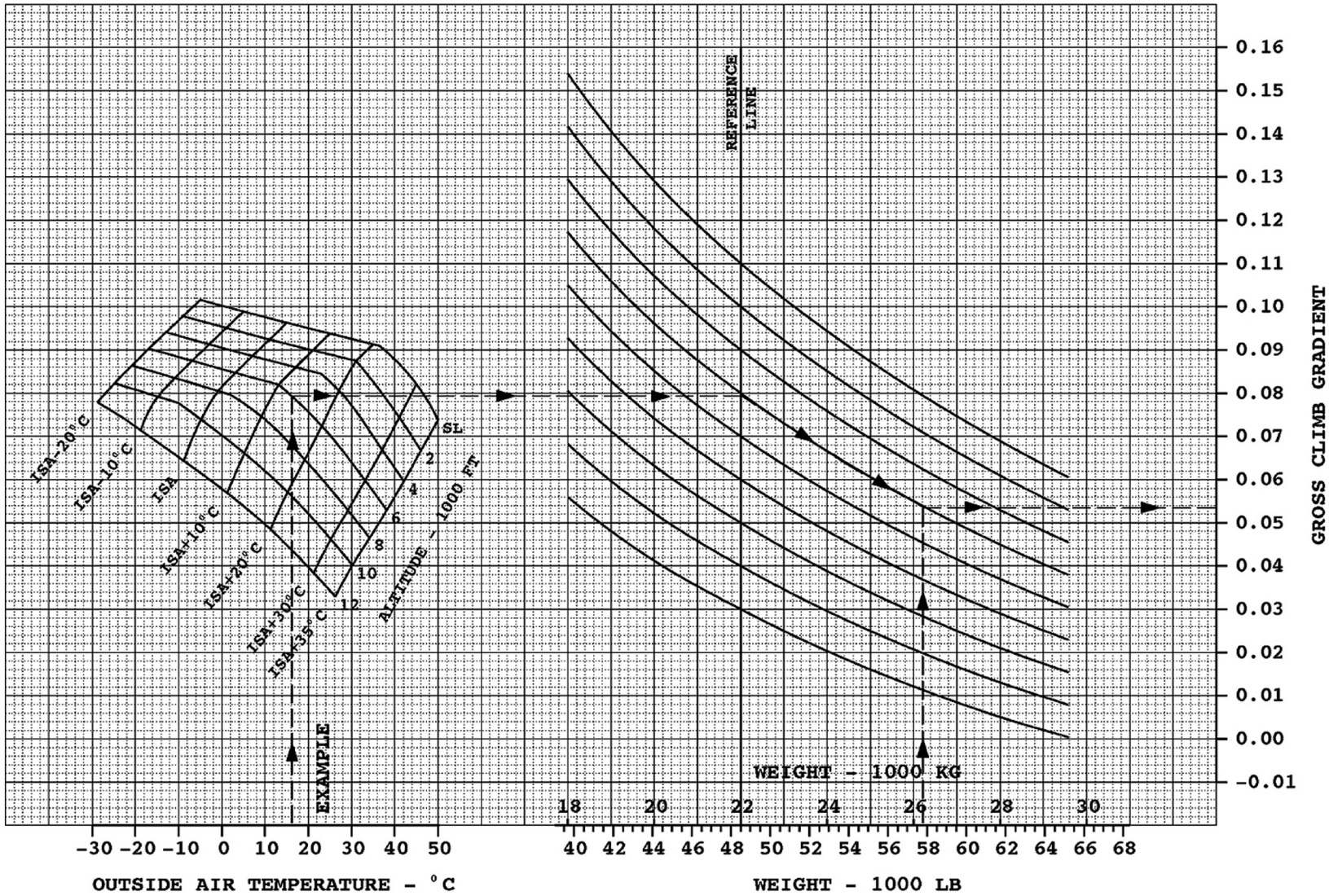


**SECOND SEGMENT TAKE-OFF GROSS CLIMB GRADIENT  
ONE ENGINE INOPERATIVE  
FLAP 5°**



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Figure 475